## THALES









**Application of Dynamic Laser Stimulation for Qualification Purpose** 



- Introduction.
- □ IC Qualification Based on Accelerating Aging.
- □ DLS Techniques Embeded in Qualification Purpose.
- □ Case Study: Standard Life Test Coupled with DLS Imaging Method Applied to EEPROMs.
- Discussion.
- Conclusion.



Integrate DLS techniques in the aging process.

DLS sensitivness can be used to:

- > follow the evolution of structures.
- > study their robustness to external perturbations.

Lack of information about internal evolution.

Observation of the laser stimulation effect.

Anticipate corrections so save time.



## IC Qualification steps are used to:

- > Evaluate the lifetime of the device.
- Quantify the evolution of the margins.
- > Anticipate the failure mode.
- Calculate the failure rate & global reliability in defined conditions.

## **DLS Techniques Embeded in Qualification Purpose**

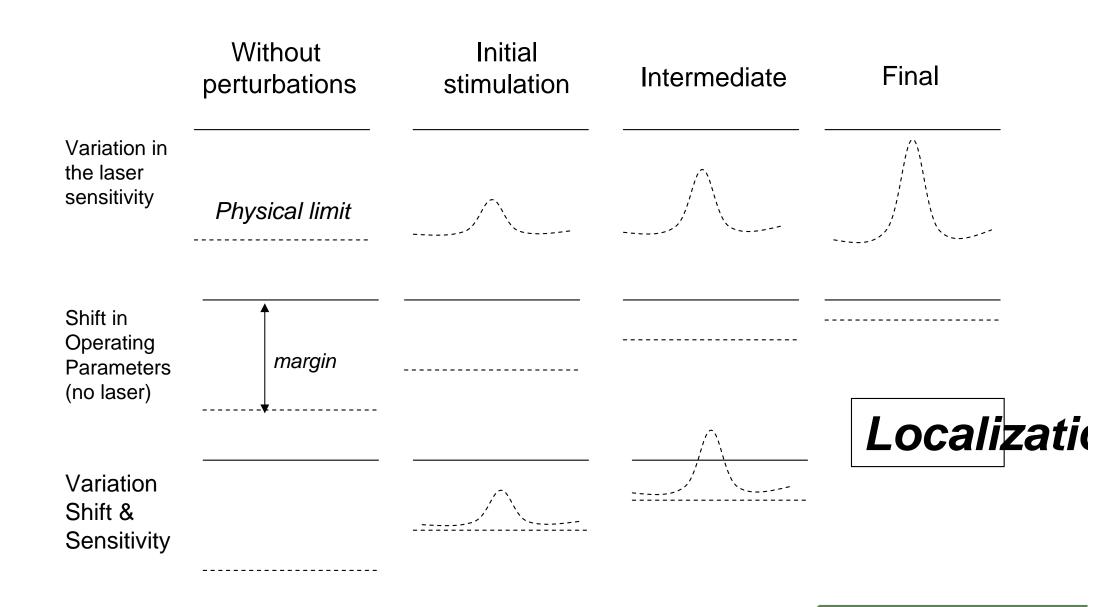


# DLS techniques embeded in IC qualification are able to (in addition to electrical characterization):

- ➤ Identify sensitive structures inside a chip with very low power laser stimulation.
- Anticipate internal structure evolutions.
- Extract Information about the IC internal robustness evolution.
- > Accuretly identify the structures affected.

## **DLS Techniques Embeded in Qualification Purpose**







#### 20 commercial EEPROM had been electrically characterized

Life test operating conditions.

	Duration	Voltage	Temperature
Conditions	1000 Hours	5 V	125 °C

Static and dynamic parameters were measured

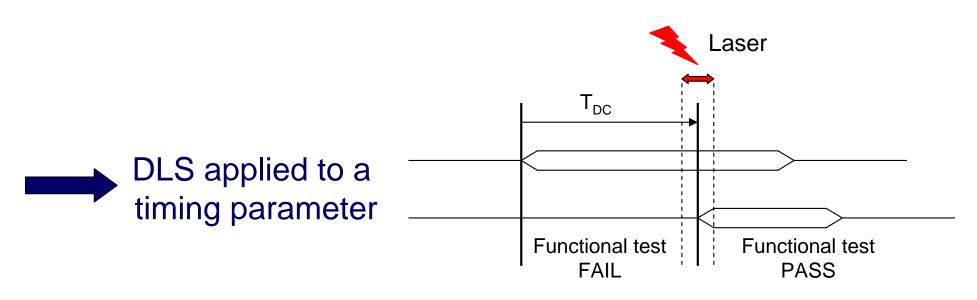
- for -40°C, 25°C, 40°C and 125°C.
- → at different steps during the life test (T=0 H, T=50 H, T=168 H, T=500 H and T=1000 H).

During the aging all the addresses of the EEPROM are continuously read in loop mode.



#### We can not detect any significant shifts:

- The functionality stays correct for the 4 temperatures.
- > The stored data were not affected.
- ➤ The erase and write mode is also checked during the life test and no variations have been noticed.





#### PASS\_FAIL MAPPING

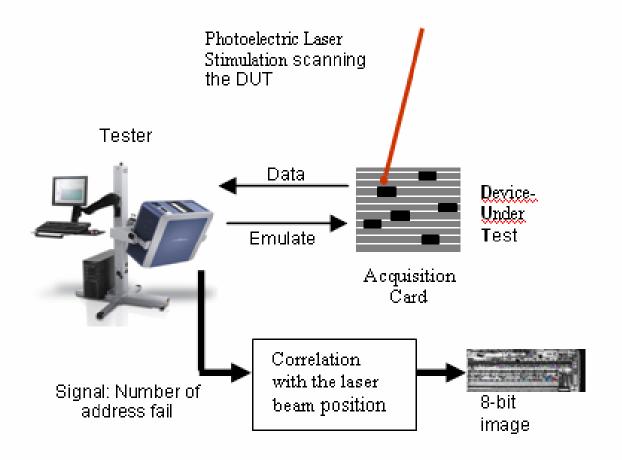
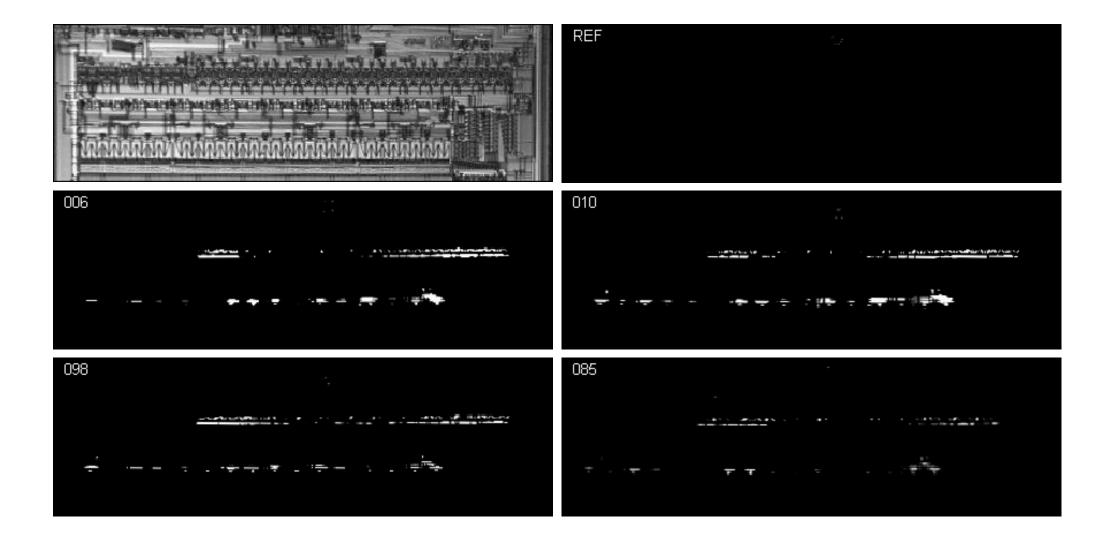


Figure 9. Tester is emulating the dut while the photoelectric laser is scanning. Resulting variations in propagation delay iarecorrelated with the laser position on the dut surface.

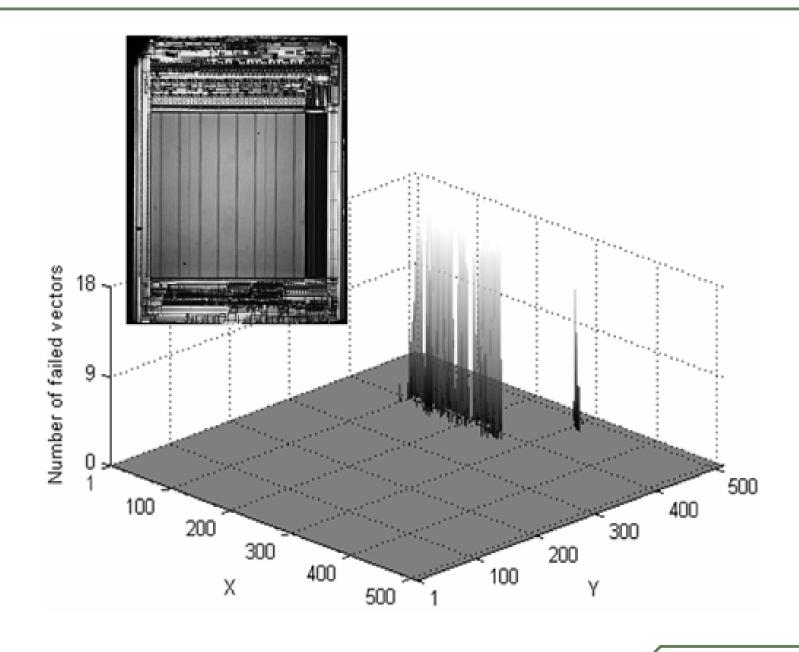
## Case study





## Case study







With parametric techniques we can detect very weak variation and the images obtained give us more information.

Highlight internal evolution very early in the process.

Pass fail techniques are recommended for strong perturbations.

Poorer in information but less complex to analyse and defect are more easily pinpointed.

We can integrate this methodology in radiation tests.



## Using DLS techniques embeded in IC qualification:

- > Is a very innovative approach.
- Provides accurate information about the internal evolution of ICs.
- Localizes structures which become more and more sensitive to external perturbation
- Is efficient when defect not accessible with external measurements.
- Is a early detection methodology.
- > Is time and cost effective.